

Real sustainability at OBE:
Environmental certification since 1996
CO2 neutral in 2040



Success Story in more than 20 years of environmental management at OBE

Water Management

65%



- Wastewater treatment plant since 1993
- Return of the cleaned water to the production cycle after Regular water checks

→ Reduction of water consumption by 65%



Energy Management

50%



- Substitution of fuel oil with natural gas
- Conversion to renewable energies by 60%
- Energy efficient compressed air production
- LED lighting

→ Reduction of Energy consumption by 50%



Working Material Management

60%



- Constant oil recovery
- 100% regranulation of the plastic for safety screws and return to the process
- Recycling of metal chips and 75% reuse in new material

→ 60% drop in working materials



Waste Management

80%



- Consistent separation of the whole waste
- Continuous education and awareness among employees

→ 80% decrease in waste

